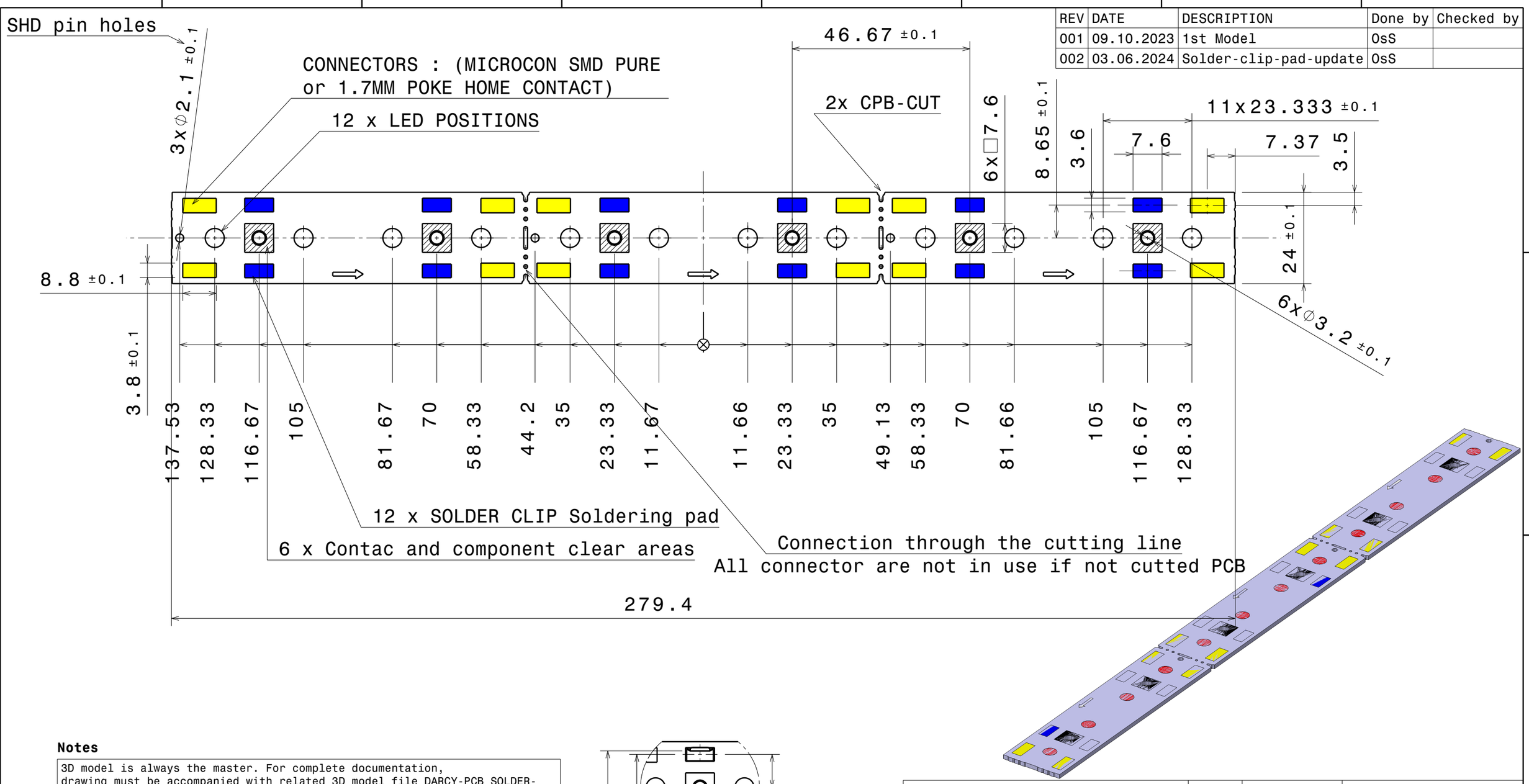
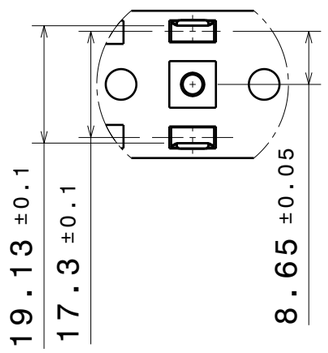
REV	DATE	DESCRIPTION	Done by	Checked by
001	09.10.2023	1st Model	OsS	
002	03.06.2024	Solder-clip-pad-update	OsS	





Notes

3D model is always the master. For complete documentation, drawing must be accompanied with related 3D model file DARCY-PCB_SOLDER-CLIP_002
Accompanied with Design info_DARCY-PCB__Vxx.pptx
Inspection dimensions in this drawing are numbered: 1-x Only dimensions with a dimension number are to be measured.
SPC dimensions are marked with full circle. Measurement frequency must be agreed separately.
Measurement planes for the part are defined by the datum reference A, B, C.
Sharp edges are allowed to have max. 0,x mm radius.
Gate cutting remain max 0,x mm.
Surface treatment SPI-xx
Surface treatment VDIxx
Surface treatment VDIxx
Surface treatment unless otherwise shown: SPI-xx
Pillow geometry as machined surface quality, machining has to be done in circular motion.
Apply marking x in this area.
Ejector location to be agreed with Ledil Oy.

PART	TYPE	MATERIAL	COLOR / COATING
DARCY-PCB-SOLDER-CLIP-2_	PCB		WHITE

PRODUCTION DRAWING

FAMILY DARCY

Plastic moulding general tolerances according to DIN 16901-130 and applies if not otherwise shown in the drawing. Silicone moulding general tolerances according to ISO 3302-1:2014(E)-M2 and applies if not otherwise shown in the drawing.

FIRST ANGLE PROJECTION:

LEDiL

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SCALE 1:1 | WEIGHT - | A3 SHEET 1/1